



## Cutting Fluid

### PRODUCT DESCRIPTION

**General Oil Cutting Fluid** is A blend of high quality mineral oil with sulfur base. Used for cutting clean, unbroken threads during manual or low rpm threading machine operations on small sizes of steel and brass pipe. Also applicable for hacksawing and light drilling. Will not stain copper or brass materials.

### APPLICATIONS

General Oil Cutting Fluid is designed to improve quality and throughput of work, reduce friction, be an effective coolant and significantly increase tool life.

*\*Always follow equipment manufacturer's recommendations for required lubricant performance level and oil drain intervals.*

### PHYSICAL PROPERTIES:

Technical Data*	
Grade	Cutting Fluid
Density kg/m <sup>3</sup>	0.868
Kinematic Viscosity mm <sup>2</sup> /s @40 °C	35
mm <sup>2</sup> /s @100 °C	TBA
Viscosity Index	115
Flash Point COC, °C	225
Pour Point, °C	-15

\*The information contained provides the typical properties data considered as representative. Some variation which will not affect performance is possible.